



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2182B050
Job Sheet 183036



Part No: D2182B050

Job Qty: 50 ea

Part Name: Clamp Cushion Black 5.0 " Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP: B 99.03.02 Re-format DM IPP Rev:C 10.11.02 as per revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 58 18/9/18
100	Small Fab	50 pcs	9/14/18	9/14/18	0.00	0.00	Small Fab		SEP 12 2018 68
110	QC	50 pcs	9/14/18	9/14/18	0.00	0.00	QC6		SEP 13 2018 68
120	Packaging	50 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		SEP 13 2018 68
130	QC21-SA	50 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 14 2018 68

Part Op
Descriptions: 100 - Cut as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2182B	Rubber Cushion - Black (\$Per Foot)	20.8300 ft (.4166 ea)	90-Start up Operation	160459

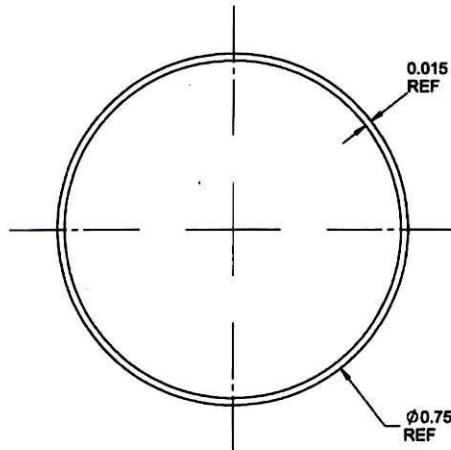
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2182B	21	4,505	0

Part Specifications

Specifications could not be found.

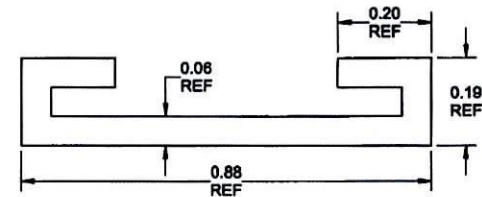
SPECIFICATION CONTROL DRAWING



D2182-050 HEAT SHRINK

LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100



W-WHITE
B-BLACK

D2182W050 RUBBER CUSHION

LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

NOTES:

- 1) MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6 AND 6.7
- 7) WEIGHT: 0.0 lbs

NOTES:

- 1) MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3085
OR
SANTOPRENE 121-67W175
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6 AND 6.7
- 7) WEIGHT: 0.0 lbs

RELEASED
2017-05-08
ECN 11-565

D	UPDATE SHEET FORMAT TO CURRENT STANDARD, ADD STANDARD NOTES, ADJUSTED TOLERANCES, ADD ALTERNATE MATERIAL FOR RUBBER CUSHION	HS	17.04.28
C	ADD HEAT SHRINK	KE	97.05.14
B	ADD MATERIAL SPECIFICATION	KE	97.04.07
A	NEW ISSUE	KE	95.01.08
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	LL	D2182	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	RUBBER CUSHION	NTS
DATE	17.04.28	COPYRIGHT © 1998 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DARI
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S109227



Part: D2182B050

Job No: 183036

Serial No/Batch: S109227

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/11/18